GEMITA Lyophilized Powder for Injection (IV Infusion)

DESCRIPTION

Gemcitabine HCl is a nucleoside analogue that exhibits antitumor activity. Gemcitabine HCl is a white to off-white solid. It is soluble in water, slightly soluble in methanol, and practically insoluble in ethanol and polar organic solvents. Gemcitabine for Injection is a white to off white lyophilized powder or cake.

Gemcitabine (Gemita) 200 mg Each vial contains:

Gemcitabine Hydrochloride Equivalent to Gemcitabine 200 mg 200 mg Sodium acetate Hydrochloric acid and/or Sodium hydroxide to adjust pH

Gemcitabine (Gemita) 1g Each vial contains

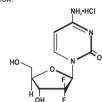
Gemcitabine Hydrochloride Equivalent to Gemcitabine Mannitol 62.5mg Sodium acetate Hydrochloric acid and/or Sodium hydroxide

Gemcitabine (Gemita) 1.4g Each vial contains:

Gemcitabine Hydrochloride Equivalent to Gemcitabine Sodium acetate 87.5mg Hydrochloric acid and/or Sodium hydroxide to adjust pH

CHEMICAL STRUCTURE:

The Chemical name for Gemcitabine HCI is 2'-deoxy-2', 2'-difluorocytidine monohydrochloride (β -isomer). The empirical formula for gemcitabine HCl is C₄H₄F₂N₃O₄.HCl. It has a molecular weight of 299.66. The formulation is supplied in a sterile form for intravenous use only. Vials contain 200 mg, 1 g or 1.4 g of gemcitabine HCl (expressed as free base) as a sterile lyophilized powder. The structural formula of gemcitabine is depicted below



CLINICAL PHARMACOLOGY:

Mechanism of action

Gemcitabine exhibits cell phase specificity, primarily killing cells undergoing DNA synthesis (S-phase) and also blocking the progression of cells through the G1/S-phase boundary. Gemcitabine is metabolized intracellularly by nucleoside kinases to the active diphosphate (dFdCDP) and triphosphate (dFdCTP) nucleosides. The cytotoxic effect of gemcitabine is attributed to a combination of two actions of the diphosphate and the triphosphate nucleosides, which leads to inhibition of DNA synthesis. First, gemcitabine diphosphate inhibits ribonucleotide reductase, which is responsible for catalyzing the reactions that generate the deoxynucleoside triphosphates for DNA synthesis Inhibition of this enzyme by the diphosphate nucleoside causes a reduction in the concentrations of deoxynucleotides, including dCTP. Second, gemcitabine triphosphate competes with dCTP for incorporation into DNA. The reduction in the intracellular concentration of dCTP (by the action of the diphosphate) enhances the incorporation of gemcitabine triphosphate into DNA (self-potentiation). After the gemcitabine nucleotide is incorporated into DNA, only one additional nucleotide is added to the growing DNA strands. After this addition, there is inhibition of further DNA synthesis. DNA polymerase epsilon is unable to remove the gemcitabine nucleotide and repair the growing DNA strands (masked chain termination). In CEM T lymphoblastoid cells, gemcitabine induces internucleosomal DNA fragmentation, one of the characteristics of programmed

Pharmacokinetics

Gemcitabine disposition was studied in 5 patients who received a single 1000 mg/m²/30 minute infusion of radiolabeled drug. Within one (1) week, 92% to 98% of the dose was recovered, almost entirely in the urine. Gemcitabine (<10%) and the inactive uracil metabolite, 2'-deoxy-2',2'-difluorouridine (dFdU), accounted for 99% of the excreted dose. The metabolite dFdU is also found in plasma. Gemcitabine plasma protein binding is negligible.

The pharmacokinetics of gemcitabine were examined in 353 patients, about 2/3 men with various solid tumors. Pharmacokinetic parameters were derived using data from patients treated for varying durations of therapy given weekly with periodic rest weeks and using both short infusions (<70 minutes) and long infusions (70 to 285 minutes). The total Gemcitabine dose varied from 500 to 3600 mg/m

Gemcitabine pharmacokinetics are linear and are described by a 2-compartment model. Population pharmacokinetic analyses of combined single and multiple dose studies showed that the volume of distribution of gemcitabine was significantly influenced by duration of infusion and gender. Clearance was affected by age and gender. Differences in either clearance or volume of distribution based on patient characteristics or the duration of infusion result in changes in half-life and plasma concentrations. Table 1 shows plasma clearance and half-life of gemcitabine following short infusions for typical patients by age and gender.

Table 1: Gemcitabine Clearance and Half-Life for the "Typical" Patient

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	Age	Clearance Men (L/hr/m²)	Clearance Women (L/ hr/m²)	Half-life ^a Men (min)	Half-life ^a Women (min)
	29	92.2	69.4	42	49
	45	75.7	57.0	48	57
	65	55.1	41.5	61	73
	79	40.7	30.7	79	94

^a Half-life for patients receiving a short infusion (<70 min)

Gemcitabine half-life for short infusions ranged from 42 to 94 minutes, and the value for long infusions varied from 245 to 638 minutes, depending on age and gender, reflecting a greatly increased volume of distribution with longer infusions. The lower clearance in women and the elderly results in higher concentrations of gemcitabine for any given

The volume of distribution was increased with infusion length. Volume of distribution of gemcitabine was 50 L/m 2 following infusions lasting <70 minutes, indicating that gemcitabine, after short infusions, is not extensively distributed into tissues. For long infusions, the volume of distribution rose to 370 L/ m², reflecting slow equilibration of

The maximum plasma concentrations of dFdU (inactive metabolite) were achieved up to 30 minutes after discontinuation of the infusions and the metabolite is excreted in urine without undergoing further biotransformation. The metabolite did not accumulate with weekly dosing, but its elimination is dependent on renal excretion, and could accumulate with decreased renal function.

The effects of significant renal or hepatic insufficiency on the disposition of gemcitabine

The active metabolite, gemcitabine triphosphate, can be extracted from peripheral blood mononuclear cells. The half-life of the terminal phase for gemcitabine triphosphate from mononuclear cells ranges from 1.7 to 19.4 hours.

CLINICAL STUDIES:

Ovarian Cancer:

Gemcitabine was studied in a randomized Phase 3 study of 356 patients with advanced ovarian cancer that had relapsed at least 6 months after first-line platinum-based therapy. Patients were randomized to receive either Gemcitabine 1000 mg/ m² on Days 1 and 8 of a 21-day cycle and carboplatin AUC 4 administered after Gemcitabine on Day 1 of each cycle or single-agent carboplatin AUC 5 administered on Day 1 of each 21-day cycle as the control arm. The primary endpoint of this study was progression

Patient characteristics are shown in Table 2. The addition of Gemcitabine to carboplatin resulted in statistically significant improvement in PFS and overall response rate as shown in Table 3. Approximately 75% of patients in each arm received poststudy chemotherapy. Only 13 of 120 patients with documented poststudy chemotherapy regimen in the carboplatin arm received Gemcitabine after progression. There was not a significant difference in overall survival between arms.

Table 2: Gemcitabine Plus Carboplatin Versus Carboplatin in Ovarian Cancer -**Baseline Demographics and Clinical Characteristics**

	Gemcitabine/Carboplatin	Carboplatin
Number of randomized patients	178	178
Median age, years, Range	59 36 to 78	58 21-81
Baseline ECOG performance status 0-1ª	94%	95%
Disease Status Evaluable Bidimensionally measurable	7.9% 91.6%	2.8% 95.5%
Platinum-free interval ^b 6-12 month >12 month	39.9% 59.0%	39.9% 59.6%
First-line therapy Platinum-taxane combination Platinum-non-taxane combination Platinum monotherapy	70.2% 28.7% 1.1%	71.3% 27.5% 1.1%

^a Nine patients (5 on the Gemcitabine plus carboplatin arm and 4 on the carboplat arm) did not have baseline Eastern Cooperative Oncology Group (ECOG) performance status recorded.

Three patients (2 on the Gemcitabine plus carboplatin arm and 1 on the carboplatin

Table 3: Gemcitabine Plus Carbonlatin versus Carbonlatin in Ovarian Cancer

	Gemcitabine/ Carboplatin (N=178)	Carboplatin (N=178)	
PFS	8.6(8.0,9.7)	5.8(5.2,7.1)	P=0.0038d
Median (95%, C.I.)months Hazard Ratio (95%, C.I.)	0.		
Overall Survival	18.0(16.2,20.3)	17.3(15.2,19.3)	P=0.8977 ^d
Median(95%,C.I.) months	0.98(0.78,1.24)		
Hazard Ratio (95%, C.I.) Adjusted Hazard Ratio(95%, C.I.)	0.86(0.67,1.10)		
Investigator Reviewed Overall Response Rate CR PR+PRNM ^b	47.2 14.6 32.6	30.9 6.2 24.7	P=0.0016°
Independently Reviewed			
Overall Response Rate ^{cf} CR PR+PRNM	46.3% 9.1% 37.2%	35.6% 4.0% 31.7%	P=0.11°

^aTreatment adjusted for performance status, tumor area, and platinum-free interval.

^b Partial response non-measurable disease

Independent reviewers could not evaluate disease demonstrated by sonography or physical exam.

Log Rank, unadjusted

Chi Square

Independently reviewed cohort - Gemcitabine/Carboplatin N=121, Carboplatin N=101

Data from a multi-national randomized Phase 3 study (529 patients) support the use of Gemcitabine in combination with paclitaxel for treatment of breast cancer patients who have received prior adjuvant/neoadjuvant anthracycline chemotherapy unless clinically contraindicated. Gemcitabine 1250 mg/m² was administered on Days 1 and 8 of a 21day cycle with paclitaxel 175 mg/ m² administered prior to Gemcitabine on Day 1 of each cycle. Single-agent paclitaxel 175 mg/ m² was administered on Day 1 of each 21-day

The addition of Gemcitabine to paclitaxel resulted in statistically significant improvement in time to documented disease progression and overall response rate compared to monotherapy with paclitaxel. Further, there was a strong trend toward improved survival

Table 4: Gemcitabine plus Paclitaxel and Paclitaxel in Breast Cancer

	Gemcitabine/ Paclitaxel	Paclitaxel	
Number of patients	267	262	
Median age, years Range	53 26 to 83	52 26 to 75	
Metastatic disease	97.0%	96.9%	
Baseline KPS ^a ≥90	70.4%	74.4%	
Number of tumor sites 1-2 ≥3	56.6% 43.4%	58.8% 41.2%	
Visceral disease	73.4%	72.9%	
Prior anthracycline	96.6%	95.8%	
Overall Survival ^b			
Median (95%, CI)	18.6 (16.5, 20.7)	15.8 (14.1, 17.3)	

Hazard Ratio (95%, CI) 5.2 (4.2, 5.6) 2.9 (2.6, 3.7) p<0.0001 gressionc Median (95%, I.), months 0.650 (0.524, 0.805) Hazard Ratio (95%, C.I.) p<0.0001 40.8% (34.9, 46.7) 22.1% (17.1, Overall Response Rate^c (95%, p<0.0001 27.2)

[®]Karnofsky Performance Status

Based on the ITT population

These represent reconciliation of investigator and Independent Review Committee assessments according to a predefined algorithm.

Non-Small Cell Lung Cancer (NSCLC): Data from 2 randomized clinical studies (657 patients) support the use of Gemcitabine in combination with cisplatin for the first-line treatment of patients with locally advanced

Gemcitabine plus cisplatin versus cisplatin: This study was conducted in Europe, the US, and Canada in 522 patients with inoperable Stage IIIA, IIIB, or IV NSCLC who had not received prior chemotherapy. Gemcitabine 1000 mg/m² was administered on Days 1, 8, and 15 of a 28-day cycle with cisplatin 100 mg/m² administered on Day 1 of each cycle. Single-agent cisplatin 100 mg/m² was administered on Day 1 of each 28-day cycle. The primary endpoint was survival. Patient demographics are shown in Table 13. An imbalance with regard to histology was observed with 48% of patients on the cisplatin arm and 37% of patients on the Gemcitabine plus cisplatin arm having

Median survival time on the Gemcitabine plus cisplatin arm was 9.0 months compared to 7.6 months on the single-agent cisplatin arm (Log rank p=0.008, two-sided). Median time to disease progression was 5.2 months on the Gemcitabine plus cisplatin arm compared to 3.7 months on the cisplatin arm (Log rank p=0.009, two-sided). The objective response rate on the Gemcitabine plus cisplatin arm was 26% compared to 10% with cisplatin (Fisher's Exact p<0.0001, two-sided). No difference between treatment arms with regard to duration of response was observed.

Gemcitabine plus cisplatin versus etoposide plus cisplatin

arm and the comparator arm.

A second, multicenter, study in Stage IIIB or IV NSCLC randomized 135 patients to Gemcitabine 1250 mg/m² on Days 1 and 8, and cisplatin 100 mg/m² on Day 1 of a 21-day cycle or to etoposide100 mg/m² IV on Days 1, 2, and 3 and cisplatin 100 mg/m² on Day 1 of a 21-day cycle (Table 13).

There was no significant difference in survival between the two treatment arms (Log rank p=0.18, two-sided). The median survival was 8.7 months for the Gemcitabine plus cisplatin arm versus 7.0 months for the etoposide plus cisplatin arm. Median time to disease progression for the Gemcitabine plus cisplatin arm was 5.0 months compared to 4.1 months on the etoposide plus cisplatin arm $\,$ (Log rank p=0.015, two-sided). The objective response rate for the Gemcitabine plus cisplatin arm was 33% compared to 14% on the etoposide plus cisplatin arm (Fisher's Exact p=0.01, two-sided).

QOL was a secondary endpoint in both randomized studies. In the Gemcitabine plus cisplatin versus cisplatin study, QOL was measured using the FACT-L, which assessed physical social emotional and functional well-being and lung cancer symptoms. In the study of Gemcitabine plus cisplatin versus etoposide plus cisplatin, QOL was measured using the EORTC QLQ-C30 and LC13, which assessed physical and psychological functioning and symptoms related to both lung cancer and its treatment. In both studies

Table 5: Randomized trial of combination therapy with Gemcitabine and Cisplatin in NSCLC

no significant differences were observed in QOL between the Gemcitabine plus cisplatin

Trial	28-day Schedule ^a			21-day Schedule ^b			
Treatment Arm	Gem- citabine/ Cisplatin	Cisplatin		Gem- citabine/ Cisplatin	Cisplatin/ Etoposide		
Number of patients	260	262		69	66		
Male	182	186		64	61		
Female	78	76		5	5		
Median age, years	62	63		58	60		
Range	36 to 88	35 to 79		33 to 76	35 to 75		
Stage IIIA	7%	7%		N/A°	N/A°		
Stage IIIB	26%	23%		48%	52%		
Stage IV	67%	70%		52%	49%		
Baseline KPSd 70 to 80	41%	44%		45%	52%		
Baseline KPSd 90 to 100	57%	55%		55%	49%		
Survival			p=0.008			p=0.18	
Median, months	9.0	7.6		8.7	7.0		
(95%, C.I.) months	8.2, 11.0	6.6, 8.8		7.8, 10.1	6.0, 9.7		
Time to Disease Progression			p=0.009			p=0.015	
Median, months	5.2	3.7		5.0	4.1		
(95%, C.I.) months	4.2, 5.7	3.0, 4.3		4.2, 6.4	2.4, 4.5		
Tumor Response	26%	10%	p<0.0001°	33%	14%	p=0.01°	

^a28-day schedule — Gemcitabine plus cisplatin: Gemcitabine 1000 mg/m² on Days 1, 8, and 15 and cisplatin 100 mg/m² on Day 1 every 28 days; Single-agent cisplatin: cisplatin 100 mg/m² on Day 1 every 28 days. 628

^b 21-day schedule — Gemcitabine plus cisplatin: Gemcitabine 1250 mg/m² on Days 1 and 8 and cisplatin 100 mg/m² on Day 1 every 21 days; Etoposide plus Cisplatin: cisplatin 100 mg/m² on Day 1 and IV etoposide 100 mg/m² on Days 1, 2, and 3 every

°N/A Not applicable.

d Karnofsky Performance Status. ° p-value for tumor response was calculated using the two-sided Fisher's Exact test for difference in binomial proportions.

All other p-values were calculated using the Log rank test for difference in overall time

Pancreatic Cancer

Data from 2 clinical trials evaluated the use of Gemcitabine in patients with locally advanced or metastatic pancreatic cancer. The first trial compared Gemcitabine to 5-Fluorouracil (5-FU) in patients who had received no prior chemotherapy. A second trial studied the use of Gemcitabine in pancreatic cancer patients previously treated with 5-FU or a 5-FU-containing regimen. In both studies, the first cycle of Gemcitabine was administered intravenously at a dose of 1000 mg/m² over 30 minutes once weekly for up to 7 weeks (or until toxicity necessitated holding a dose) followed by a week of rest from treatment with Gemcitabine. Subsequent cycles consisted of injections once weekly for 3 consecutive weeks out of every 4 weeks.

The primary efficacy parameter in these studies was "clinical benefit response," which is a measure of clinical improvement based on analgesic consumption, pain intensity, performance status, and weight change. Definitions for improvement in these variables

were formulated prospectively during the design of the 2 trials. A patient was considered

i) The patient showed a ≥50% reduction in pain intensity (Memorial Pain Assessment Card) or analgesic consumption, or a 20-point or greater improvement in performance status (Karnofsky Performance Status) for a period of at least 4 consecutive weeks, without showing any sustained worsening in any of the other parameters. Sustained worsening was defined as 4 consecutive weeks with either any increase in pain intensity or analgesic consumption or a 20-point decrease in performance status occurring during the first 12 weeks of therapy.

ii) The patient was stable on all of the aforementioned parameters, and showed a marked, sustained weight gain (≥7% increase maintained for ≥4 weeks) not due to fluid accumulation

The first study was a multicenter (17 sites in US and Canada), prospective, singleblinded, two-arm, randomized, comparison of Gemcitabine and 5-FU in patients with locally advanced or metastatic pancreatic cancer who had received no prior treatment with chemotherapy. 5-FU was administered intravenously at a weekly dose of 600 mg/ m² for 30 minutes. Patients treated with Gemcitabine had statistically significant increases in clinical benefit response, survival, and time to disease progression

Table 6: Gemcitabine Verses 5-FU in Pancreatic Cancer

	Gemcitabine	5-FU	
Number of patients	63	63	
Male	34	34	
Female	29	29	
Median age	62 years	61 years	
Range	37 to 79	36 to 77	
Stage IV disease	71.4%	76.2%	
Baseline KPS ^a ≤70	69.8%	68.3%	
Clinical benefit response	22.2%	4.8%	p=0.004
	(N°=14)	(N°=3)	
Survival			p=0.0009
Median	5.7 months	4.2 months	
6-month probability ^b	(N=30) 46%	(N=19) 29%	
9-month probability ^b	(N=14) 24%	(N=4) 5%	
1-year probability ^b	(N=9) 18%	(N=2) 2%	
Range	0.2 to 18.6 months	0.4 to 15.1+d months	
95% C.I. of the median	4.7 to 6.9 months	3.1 to 5.1 months	
Time to Disease Progression			p=0.0013
Median	2.1 months	0.9 months	
Range	0.1+d to 9.4 months	0.1 to 12.0+d months	
95% C.I. of the median	1.9 to 3.4 months	0.9 to 1.1 months	

Kaplan-Meier estimates.

number of patients. 665 dNo progression at last visit; remains alive.

The p-value for clinical benefit response was calculated using the two-sided test for difference in binomial proportions. All other p6 values were calculated using the Log rank test for difference in overall time to an event.

Clinical benefit response was achieved by 14 patients treated with Gemcitabine and 3 patients treated with 5-FU. One patient on the Gemcitabine arm showed improvement in all 3 primary parameters (pain intensity, analgesic consumption, and performance status). Fleven patients on the Gemcitabine arm and 2 patients on the 5-FLI arm showed improvement in analgesic consumption and/or pain intensity with stable performance status. Two patients on the Gemcitabine arm showed improvement in analgesic consumption or pain intensity with improvement in performance status. One patient on the 5-FU arm was stable with regard to pain intensity and analgesic consumption with improvement in performance status. No patient on either arm achieved a clinical benefit response based on weight gain.

The second trial was a multicenter (17 US and Canadian centers), open-label study of Gemcitabine in 63 patients with advanced pancreatic cancer previously treated with 5-FU or a 5-FU-containing regimen. The study showed a clinical benefit response rate of 27% and median survival of 3.9 months.

Bladder Cancer:

A randomized phase III study of 405 patients with advanced or metastatic urothelial transitional cell carcinoma showed no difference between the two treatment arms, gemcitabine/cisplatin versus methotrexate/vinblastine/adriamycin/cisplatin (MVAC), in term of median survival (12.8 and 14.8 months respectively, p=0.547), time to disease progression (7.4 and 7.6 months respectively, p=0.842) and response rate (49.4% and 45.7% respectively, p=0.512). However, the combination of gemcitabine and cisplatin had a better toxicity profile than MVAC.

Biliary Tract Cancer:

Valle Juan et al., randomly assigned 410 patients with locally advanced or metastatic cholangiocarcinoma, gallbladder cancer, or ampullary cancer to receive either cisplatin (25 mg per square meter of body-surface area) followed by gemcitabine (1000 mg per square meter on days 1 and 8, every 3 weeks for eight cycles) or gemcitabine alone (1000 mg per square meter on days 1, 8, and 15, every 4 weeks for six cycles) for up to 24 weeks. The primary end point was overall survival.

After a median follow-up of 8.2 months and 327 deaths, the median overall survival was 11.7 months among the 204 patients in the cisplatin-gemcitabine group and 8.1 months among the 206 patients in the gemcitabine group (hazard ratio, 0.64; 95% confidence interval, 0.52 to 0.80; P<0.001). The median progression-free survival was 8.0 months in the cisplatin-gemcitabine group and 5.0 months in the gemcitabine-only group (P<0.001). In addition, the rate of tumor control among patients in the cisplatinncitabine group was significantly increased (81.4% vs. 71.8%, P = 0.049). Adverse events were similar in the two groups, with the exception of more neutropenia in the cisplatin-gemcitabine group; the number of neutropenia- associated infections was similar in the two groups.

As compared with gemcitabine alone, cisplatin plus gemcitabine was associated with a significant survival advantage without the addition of substantial toxicity. Cisplatin plus gemcitabine is an appropriate option for the treatment of patients with advanced biliary cancer.

When Gemcitabine was administered more frequently than once weekly or with

infusions longer than 60 minutes, increased toxicity was observed. Results of a Phase 1 study of Gemcitabine to assess the maximum tolerated dose (MTD) on a daily x 5 schedule showed that patients developed significant hypotension and severe flu-like symptoms that were intolerable at doses above 10 mg/m². The incidence and severity of these events were dose-related. Other Phase 1 studies using a twice-weekly schedule reached MTDs of only 65 mg/ m² (30-minute infusion) and 150 mg/ m² (5-minute bolus). The dose-limiting toxicities were thrombocytopenia and flu-like symptoms, particularly asthenia. In a Phase 1 study to assess the maximum tolerated infusion time, clinically significant toxicity, defined as myelosuppression, was seen with weekly doses of 300 mg/ m² at or above a 270-minute infusion time. The half-life of gemcitabine is influenced by the length of the infusion and the toxicity appears to be increased if Gemcitabine is administered more frequently than once weekly or with infusions longer than 60

- Ovarian Cancer: Gemcitabine (Gemita) in combination with carboplatin is indicated for the treatment of patients with advanced ovarian cancer that has relapsed at least 6 months after completion of platinum-based therapy.
- Breast Cancer: Gemcitabine (Gemita) in combination with paclitaxel is indicated for the first-line treatment of patients with metastatic breast cancer after failure of prior anthracycline-containing adjuvant chemotherapy, unless anthracyclines were clinically contraindicated.
- Bladder Cancer: Gemcitabine (Gemita) alone or in combination is indicated for the treatment of patients with locally advanced or metastatic transirional cell
- Non-Small Cell Lung Cancer: Gemcitabine (Gemita) is indicated in combination with cisplatin for the first-line treatment of patients with inoperable, locally advanced (Stage IIIA or IIIB), or metastatic (Stage IV) non-small cell lung cancer.
- Pancreatic Cancer: Gemcitabine (Gemita) is indicated as first-line treatment for patients with locally advanced (nonresectable Stage II or Stage III) or metastatic (Stage IV) adenocarcinoma of the pancreas. Gemcitabine is indicated for patients previously treated with 5-FU.
- Biliary Tract Cancer: Gemcitabine (Gemita) is indicated for treatment of patients

CONTRAINDICATION:

Gemcitabine (Gemita) is contraindicated in those patients with a known hypersensitivity to the drug.

ADVERSE EFFECTS:

Gemcitabine has been used in a wide variety of malignancies, both as a single-agent and in combination with other cytotoxic drugs.

Single-Agent Use: Myelosuppression is the principal dose-limiting toxicity with Gemcitabine therapy. Dosage adjustments for hematologic toxicity are frequently needed and are described in the data in Table 7 are based on 979 patients receiving Gemcitabine as a single-agent administered weekly as a 30-minute infusion for treatment of a wide variety of malignancies. The Gemcitabine starting doses ranged from 800 to 1250 mg/m². Data are also shown for the subset of patients with pancreatic cancer treated in 5 clinical studies. The frequency of all grades and severe (WHO Grade 3 or 4) adverse events were generally similar in the single-agent safety database of 979 patients and the subset of patients with pancreatic cancer. Adverse reactions reported in the single-agent safety database resulted in discontinuation of Gemcitabine therapy in about 10% of patients. In the comparative trial in pancreatic cancer, the discontinuation rate for adverse reactions was 14.3% for the Gemcitabine arm and

All WHO-graded laboratory events are listed in Table 7, regardless of causality. Nonlaboratory adverse events listed in Table 7 or discussed below were those reported, regardless of causality, for at least 10% of all patients, except the categories of Extravasation, Allergic, and Cardiovascular and certain specific events under the Renal, Pulmonary, and Infection categories. Table 8 presents the data from the comparative trial of Gemcitabine and 5-FU in pancreatic cancer for the same adverse events as those in Table 7, regardless of incidence.

Table 7: Selected WHO-Graded Adverse Events in Patients Receiving Single-Agent Gemcitabine WHO Grades (% incidence)

	All Patie	All Dationtes		Pancrea patients	Discon- tinuation (%)°		
	All			All	Grade	Grade	All
	Grades	3	4	Grades	3	4	Patients
Laboratory							
Hematologic		_	١.		_	_	١. ا
Anemia	68	7	1	73	8	2	<1
Leukopenia	62	9	<1	64	8	1	<1
Neutropenia	63	19	6	61	17	7	- -
Thrombocytopenia	24	4	1	36	7	<1	<1
Hepatic							
ALT							
AST	68	8	2	72	10	1	
Alkaline	67	6	2	78	12	5	<1
Phosphatase	55	7	2	77	16	4	
Bilirubin	13	2	<1	26	6	2	
Renal							
Proteinuria	45	<1	0	32	<1	0	
Hematuria	35	<1	0	23	0	0	.
BUN	16	0	0	15	0	0	<1
Creatinine	8	<1	0	6	0	0	
Non-Laboratory ^e							
Nausea and			١,				
Vomoting	69	13	1	71	10	2	<1
Pain	48	9	<1	42	6	<1	<1
Fever	41	2	0	38	2	0	<1
Rash	30	<1	0	28	<1	0	<1
Dyspnea	23	3	<1	10	0	<1	<1
Constipation	23	1	<1	31	3	<1	0
Diarrhea	19	1	0	30	3	0	0
Hemorrhage	17	<1	<1	4	2	<1	<1
Infection	16	1	<1	10	2	<1	<1
Alopecia	15	<1	0	16	0	0	0
Stomatitis	11	<1	0	10	<1	0	<1
Somnolence	11	<1	<1	11	2	<1	<1
Paresthesias	10	<1	0	10	<1	0	0
	tania far	4b = 10'-	l dal I la c'''	O'	+: (\A!	IO)	
* Grade based on cri			na Health	ı Organiza	ation (VVF	10).	

N=699-974; all patients with laboratory or non-laboratory data.

^bN=161-241; all pancreatic cancer patients with laboratory or non-laboratory data °N=979.

Regardless of causality.

eTable includes non-laboratory data with incidence for all patients ≥10%. For approximately 60% of the patients, non-laboratory events were graded only if assessed to be possibly drug-related.

In studies in pancreatic cancer myelosuppression is the dose-limiting toxicity with Gemcitabine, but <1% of patients discontinued therapy for anemia, leukopenia, or enia. Red blood cell transfusions were required by 19% of patients. The incidence of sepsis was less than 1%. Petechiae or mild blood loss (hemorrhage), from any cause, was reported in 16% of patients; less than 1% of patients required platelet transfusions. Patients should be monitored for myelosuppression during Gemcitabine therapy and dosage modified or suspended according to the degree of hematologic

Nausea and vomiting were commonly reported (69%) but were usually of mild to moderate severity. Severe nausea and vomiting (WHO Grade 3/4) occurred in <15% of patients. Diarrhea was reported by 19% of patients, and stomatitis by 11% of

In clinical trials, Gemcitabine was associated with transient elevations of one or both serum transaminases in approximately 70% of patients, but there was no evidence of increasing hepatic toxicity with either longer duration of exposure to Gemcitabine or with

greater total cumulative dose. Serious hepatotoxicity, including liver failure and death has been reported very rarely in patients receiving Gemcitabine alone or in combination with other potentially hepatotoxic drugs

In clinical trials, mild proteinuria and hematuria were commonly reported. Clinical findings consistent with the Hemolytic Uremic Syndrome (HUS) were reported in 6 of 2429 patients (0.25%) receiving Gemcitabine in clinical trials. Four patients developed HUS on Gemcitabine therapy, 2 immediately posttherapy. The diagnosis of HUS should be considered if the patient develops anemia with evidence of microangiopathic hemolysis, elevation of bilirubin or LDH, reticulocytosis, severe thrombocytopenia, and/or evidence of renal failure (elevation of serum creatinine or BUN). Gemcitabine therapy should be discontinued immediately. Renal failure may not be reversible even with discontinuation of therapy and dialysis may be required.

The overall incidence of fever was 41%. This is in contrast to the incidence of infection (16%) and indicates that Gemcitabine may cause fever in the absence of clinical infection. Fever was frequently associated with other flu-like symptoms and was usually mild and clinically manageable.

Rash was reported in 30% of patients. The rash was typically a macular or finely granular maculopapular pruritic eruption of mild to moderate severity involving the trunk and extremities. Pruritus was reported for 13% of patients.

In clinical trials, dyspnea, unrelated to underlying disease, has been reported in association with Gemcitabine therapy. Dyspnea was occasionally accompanied by bronchospasm. Pulmonary toxicity has been reported with the use of Gemcitabine. The etiology of these effects is unknown. If such effects develop, Gemcitabine should be discontinued. Early use of supportive care measures may help ameliorate these

Edema (13%), peripheral edema (20%), and generalized edema (<1%) were reported. Less than 1% of patients discontinued due to edema.

Flu-like Symptoms 'Flu syndrome" was reported for 19% of patients. Individual symptoms of fever asthenia, anorexia, headache, cough, chills, and myalgia were commonly reported. Fever and asthenia were also reported frequently as isolated symptoms. Insomnia. rhinitis, sweating, and malaise were reported infrequently. Less than 1% of patients

Infection: Infections were reported for 16% of patients. Sepsis was rarely reported

Alopecia: Hair loss, usually minimal, was reported by 15% of patients.

Neurotoxicity: There was a 10% incidence of mild paresthesias and a <1% rate of

Injection-site related events were reported for 4% of patients. There were no reports of

Bronchospasm was reported for less than 2% of patients. Anaphylactoid reaction has been reported rarely. Gemcitabine should not be administered to patients with a known

hypersensitivity to this drug.

During clinical trials, 2% of patients discontinued therapy with Gemcitabine due to cardiovascular events such as myocardial infarction, cerebrovascular accident, arrhythmia, and hypertension. Many of these patients had a prior history of

cardiovascular disease. Combination Use in Non-Small Cell Lung Cancer: In the Gemcitabine plus cisplatin versus cisplatin study, dose adjustments occurred with 35% of Gemcitabine injections and 17% of cisplatin injections on the combination arm, versus 6% on the cisplatin-only arm. Dose adjustments were required in greater than 90% of patients on the combination, versus 16% on cisplatin. Study discontinuations for possibly drug-related adverse events occurred in 15% of patients on the combination arm and 8% of patients on the cisplatin arm. With a median of 4 cycles of Gemcitabine plus cisplatin treatment, 94 of 262 patients (36%) experienced a total of 149 hospitalizations due to possibly treatment-related adverse events. With a median of 2 cycles of cisplatin treatment, 61 of 260 patients (23%) experienced 78 hospitalizations due to possibly treatment-related

In the Gemcitabine plus cisplatin versus etoposide plus cisplatin study, dose adjustments occurred with 20% of Gemcitabine injections and 16% of cisplatin injections in the Gemcitabine plus cisplatin arm compared with 20% of etoposide injections and 15% of cisplatin injections in the etoposide plus cisplatin arm. With a median of 5 cycles of Gemcitabine plus cisplatin treatment, 15 of 69 patients (22%) experienced 15 hospitalizations due to possibly treatment-related adverse events. With a median of 4 cycles of etoposide plus cisplatin treatment, 18 of 66 patients (27%) experienced 22 hospitalizations due to possibly treatment-related adverse events. In patients who completed more than one cycle, dose adjustments were reported in 81% of the Gemcitabine plus cisplatin patients, compared with 68% on the etoposide plus cisplatin arm. Study discontinuations for possibly drug-related adverse events occurred in 14% of patients on the Gemcitabine plus cisplatin arm and in 8% of patients on the etoposide plus cisplatin arm. The incidence of myelosuppression was increased in frequency with Gemcitabine plus cisplatin treatment (~90%) compared to that with the Gemcitabine monotherapy (~60%). With combination therapy Gemcitabine dosage adjustments for hematologic toxicity were required more often while cisplatin dose adjustments were less frequently required.

Table 8 presents the safety data from the Gemcitabine plus cisplatin versus cisplatin study in non-small cell lung cancer. The NCI Common Toxicity Criteria (CTC) were used. The two-drug combination was more myelosuppressive with 4 (1.5%) possibly treatment-related deaths, including 3 resulting from myelosuppression with infection and one case of renal failure associated with pancytopenia and infection. No deaths due to treatment were reported on the cisplatin arm. Nine cases of febrile neutropenia were reported on the combination therapy arm compared to 2 on the cisplatin arm. More

treatment-related deaths myelosuppression was observed. Sepsis was reported in 4% of patients on the Gemcitabine plus cisplatin arm compared to 1% on the cisplatin ari Platelet transfusions were required in 21% of patients on the combination arm and <1% of patients on the cisplatin arm

Myelosuppression occurred more frequently on the combination arm, and in 4 possibly

Hemorrhagic events occurred in 14% of patients on the combination arm and 4% on the cisplatin arm. However, severe hemorrhagic events were rare. Red blood cell transfusions were required in 39% of the patients on the Gemcitabine plus cisplatin arm, versus 13% on the cisplatin arm. The data suggest cumulative anemia with continued Gemcitabine plus cisplatin use.

Nausea and vomiting despite the use of antiemetics occurred slightly more often with

Gemcitabine plus cisplatin therapy (78%) than with cisplatin alone (71%). In studies with single-agent Gemcitabine, a lower incidence of nausea and vomiting (58% to 69%) was reported. Renal function abnormalities, hypomagnesemia, neuromotor, neurocortical, and neurocerebellar toxicity occurred more often with Gemcitabine plus cisplatin than with cisplatin monotherapy. Neurohearing toxicity was similar on both arms.

Cardiac dysrrhythmias of Grade 3 or greater were reported in 7 (3%) patients treated

Size: 500 x 360 mm

discontinued due to flu-like symptoms

injection site necrosis. Gemcitabine is not a vesicant.

patients required RBC and platelet transfusions on the Gemcitabine plus cisplatin arm.

with Gemcitabine plus cisplatin compared to one (<1%) Grade 3 dysrrhythmia reported with cisplatin therapy. Hypomagnesemia and hypokalemia were associated with one Grade 4 arrhythmia on the Gemcitabine plus cisplatin combination arm.

Table 9 presents data from the randomized study of Gemcitabine plus cisplatin versus etoposide plus cisplatin in 135 patients with NSCLC for the same WHO-graded adverse events as those in Table 9. One death (1.5%) was reported on the Gemcitabine plus cisplatin arm due to febrile neutropenia associated with renal failure which was possibly treatment-related. No deaths related to treatment occurred on the etoposide plus cisplatin arm. The overall incidence of Grade 4 neutropenia on the Gemcitabine plus cisplatin arm was less than on the etoposide plus cisplatin arm (28% versus 56%) Sepsis was experienced by 2% of patients on both treatment arms. Grade 3 anemia and Grade 3/4 thrombocytopenia were more common on the Gemcitabine plus cisplatin arm. RBC transfusions were given to 29% of the patients who received Gemcitabine plus cisplatin versus 21% of patients who received etoposide plus cisplatin. Platelet transfusions were given to 3% of the patients who received Gemcitabine plus cisplatin versus 8% of patients who received etoposide plus cisplatin. Grade 3/4 nausea and vomiting were also more common on the Gemcitabine plus cisplatin arm. On the Gemcitabine plus cisplatin arm, 7% of participants were hospitalized due to febrile neutropenia compared to 12% on the etoposide plus cisplatin arm. More than twice as many patients had dose reductions or omissions of a scheduled dose of Gemcitabine as compared to etoposide, which may explain the differences in the incidence of neutropenia and febrile neutropenia between treatment arms. Flu syndrome was reported by 3% of patients on the Gemcitabine plus cisplatin arm with none reported on the comparator arm. Eight patients (12%) on the Gemcitabine plus cisplatin arm reported edema compared to one patient (2%) on the etoposide plus cisplatin arm.

Table 8: Selected CTC-Graded Adverse Events From Comparative Trial of Gemcitabine Plus Cisplatin Versus Single-Agent Cisplatin in NSCLC CTC Grades (% incidence)*

	Gemcitab	ine plus	Cisplatin ^a			
	All	Grade	Grade	All	Grade	Grade
	Grades	3	4	Grades	3	4
Laboratory ^c Hematologic Anemia RBC Transfusion ^d Leukopenia Neutropenia Thrombocytopenia Platelet Transfusion ^d Lymphocytes	89 39 82 79 85 21 75	22 35 22 25 25	3 11 35 25 18	67 13 25 20 13 <1 51	6 2 3 3 3 12	1 1 1 1 1 5
Hepatic Transaminase Alkaline Phosphatase	22 19	2	1 0	10 13	1 0	0
Renal Proteinuria Hematuria Creatinine	23 15 38	0 0 4	0 0 <1	18 13 31	0 0 2	0 0 <1
Other laboratory® Hyperglycemia Hypomagnesemia Hypocalcemia	30 30 18	4 4 2	0 3 0	23 17 7	3 2 0	0 0 <1
Non-Laboratory* Nausea Vomoting Alopecia Neuro Motor Constipation Neuro Hearing Diarrhea Neuro Sensory Infection Fever Neuro Cortical Neuro Mood Local Neuro Headache Stomatitis Hemorrhage Dyspnea Hypotension Rash	93 78 53 35 28 25 24 23 18 16 16 16 11 14 14 14 12 11	25 11 1 12 3 6 2 1 3 0 3 1 0 0 1 1 1 4 1 1	2 12 0 0 0 0 0 2 0 0 2 0 0 1 0 0 0 0 0 0	87 71 33 15 21 21 13 18 12 5 9 10 6 7 5 4 4 11 7 3	20 10 0 3 0 6 0 1 1 1 0 0 0 3 1 0 0 3 1 0 0 0 0 0 0 0	<1 9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

* Grade based on Common Toxicity Criteria (CTC). Table includes data for adverse

events with incidence ≥10% in either arm.

^a N=217-253; all Gemcitabine plus cisplatin patients with laboratory or non-laboratory data. Gemcitabine at 1000 mg/m² on Days 1, 8, and 15 and cisplatin at 100 mg/m² on Day 1 every 28 days.

N=213-248; all cisplatin patients with laboratory or non-laboratory data. Cisplatin at 100 mg/m² on Day 1 every 28 days.

Regardless of causality

Table 9: Selected WHO-Graded Adverse Reactions From Comparative Trial of Gemcitabine Plus Cisplatin Versus Etoposide Plus Cisplatin in NSCLC WHO Grades (% incidence)^a

	Gemcitabine plus Cisplatin ^b			Etoposide plus Cisplatin ^c			
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4	
Laboratory							
Hematologic							
Anemia	88	22	0	77	13	2	
RBC Transfusions®	29			21			
Leukopenia	86	26	3	87	36	7	
Neutropenia	88	36	28	87	20	56	
Thrombocytopenia	81	39	16	45	8	5	
Platelet Transfusions ^e	3			8			
Hepatic							
ALT	6	0	0	12	0	0	
AST	3	0	0	11	0	0	
Alkaline Phosphatase	16	0	0	11	0	0	
Bilirubin	0	0	0	0	0	0	
Renal							
Proteinuria	12	0	0	5	0	0	
Hematuria	22	0	0	10	0	0	
BUN	6	0	0	4	0	0	
Creatinine	2	0	0	2	0	0	
Non-laboratory ^{f,g}							
Nausea and Vomiting	96	35	4	86	19	7	
Fever	6	0	0	3	0	0	

Rash	10	0	0	3	0	0
Dyspnea	1	0	1	3	0	0
Diarrhea	14	1	1	13	0	2
Hemorrhage	9	0	3	3	0	3
Infection	28	3	1	21	8	0
Alopecia	77	13	0	92	51	0
Stomatitis	20	4	0	18	2	0
Somnolence	3	0	0	3	2	0
Paresthesias	38	0	0	16	2	0

^a Grade based on criteria from the World Health Organization (WHO).

^bN=67-69; all Gemcitabine plus cisplatin patients with laboratory or non-laboratory data Gemcitabine at 1250 mg/m² on Days 1 and 8 and cisplatin at 100 mg/m² on Day 1 every 21 days.

°N=57-63; all cisplatin plus etoposide patients with laboratory or non-laboratory data. Cisplatin at 100 mg/m² on Day 1 and IV etoposide at 100 mg/m² on Days 1, 2, and 3

Regardless of causality. ePercent of patients receiving transfusions. Percent transfusions are not WHO-graded

¹Non-laboratory events were graded only if assessed to be possibly drug-related.

⁹Pain data were not collected

Combination Use in Breast Cancer:

In the Gemcitabine plus paclitaxel versus paclitaxel study, dose reductions occurred with 8% of Gemcitabine injections and 5% of paclitaxel injections on the combination arm, versus 2% on the paclitaxel arm. On the combination arm, 7% of Gemcitabine doses were omitted and <1% of paclitaxel doses were omitted, compared to <1% of paclitaxel doses on the paclitaxel arm. A total of 18 patients (7%) on the Gemcitabine plus paclitaxel arm and 12 (5%) on the paclitaxel arm discontinued the study because of adverse events. There were two deaths on study or within 30 days after study drug discontinuation that were possibly drug-related, one on each arm.

Table 10 presents the safety data occurrences of ≥10% (all grades) from the Gemcitabine plus paclitaxel versus paclitaxel study in breast cancer.

Table 10: Adverse Events from Comparative Trial of Gemcitabine Plus Paclitaxel Versus Single-Agent Paclitavel in Breast Cancer CTC Grades (% incidence

Versus Single-Agent Pac	ilitaxel in Br	east Can	cer CIC	Grades (%	incider	ice)			
	Gemcitabine plus Paclitaxel Paclitaxel								
	((N=259)							
	All Grades	Grade	Grade	All	Grade	Grade			
		3	4	Grades	3	4			
Laboratory ^b									
Hematologic									
Anemia	69	6	1	51	3	<1			
Neutropenia	69	31	17	31	4	7			
Thrombocytopenia	26	5	<1	7	<1	<1			
Leukopenia	21	10	1	12	2	0			
Hepatobiliary									
ALT	18	5	<1	6	<1	0			
AST	16	2	0	5	<1	0			
Non-laboratory ^c									
Alopecia	90	14	4	92	19	3			
Neuropathy-sensory	64	5	<1	58	3	0			
Nausea	50	1	0	31	2	0			
Fatigue	40	6	<1	28	1	<1			
Myalgia	33	4	0	33	3	<1			
Vomiting	29	2	0	15	2	0			
Arthralgia	24	3	0	22	2	<1			
Diarrhea	20	3	0	13	2	0			
Anorexia	17	0	0	12	<1	0			
Neuropathy-motor	15	2	<1	10	<1	0			
Stomatitis/pharyngitis	13	1	<1	8	<1	0			
Fever	13	<1	0	3	0	0			
Constipation	11	<1	0	12	0	0			
Bone pain	11	2	0	10	<1	0			
Pain-other	11	<1	0	8	<1	0			
Rash/desquamation	11	<1	<1	5	0	0			

^a Grade based on Common Toxicity Criteria (CTC) Version 2.0 (all grades ≥10%).

Regardless of causality.

Non-laboratory events were graded only if assessed to be possibly drug-related.

The following are the clinically relevant adverse events that occurred in >1% and <10% (all grades) of patients on either arm. In parentheses are the incidences of Grade 3 and 4 adverse events (Gemcitabine plus paclitaxel versus paclitaxel); febrile neutropenia (5.0% versus 1.2%), infection (0.8% versus 0.8%), dyspnea (1.9% versus 0), and allergic reaction/hypersensitivity (0 versus 0.8%).

No differences in the incidence of laboratory and non-laboratory events were observed in patients 65 years or older, as compared to patients younger than 65.

Combination Use in Ovarian Cancer:

In the Gemcitabine plus carboplatin versus carboplatin study, dose reductions occurred with 10.4% of Gemcitabine injections and 1.8% of carboplatin injections on the combination arm, versus 3.8% on the carboplatin alone arm. On the combination arm, 13.7% of Gemcitabine doses were omitted and 0.2% of carboplatin doses were omitted. compared to 0% of carboplatin doses on the carboplatin alone arm. There were no differences in discontinuations due to adverse events between arms (10.9% versus 9.8%, respectively).

Table 11 presents the adverse events (all grades) occurring in ≥10% of patients in the ovarian cancer study.

Table 11: Adverse Events from Comparative Trial of Gemcitabine Plus Carboplatin Versus Single-Agent Carboplatin in Ovarian Cancer® CTC Grades (% incidence)

	Ca	citabine p arboplatin (N=175)	Carboplatin (N=174)			
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4
Laboratory						
Hematologic						
Neutropenia	90	42	29	58	11	1
Anemia	86	22	6	75	9	2
Leukopenia	86	48	5	70	6	<1
Thrombocytopenia	78	30	5	57	10	1
RBC Transfusions°	38			15		
Platelet Transfusions ^c	9			3		
Non-laboratory ^b						
Nausea	69	6	0	61	3	0
Alopecia	49	0	0	17	0	0

Vomiting	46	6	0	36	2	<1
Constipation	42	6	1	37	3	0
Fatigue	40	3	<1	32	5	0
Neuropathy-sensory	29	1	0	27	2	0
Diarrhea	25	3	0	14	<1	0
Stomatitis/pharyngitis	22	<1	0	13	0	0
Anorexia	16	1	0	13	0	0

Grade based on Common Toxicity Criteria (CTC) Version 2.0 (all grades ≥10%). Regardless of causality.

Blood transfusions included both packed red blood cells and whole blood.

In addition to blood product transfusions as listed in Table 12, myelosuppression was also managed with hematopoetic agents. These agents were administered more frequently with combination therapy than with monotherapy (granulocyte growth factors: 23.6% and 10.1%, respectively; erythropoetic agents: 7.3% and 3.9%, respectively).

Percent of patients receiving transfusions. Transfusions are not CTC-graded events.

The following are the clinically relevant adverse events, regardless of causality, that occurred in >1% and <10% (all grades) of patients on either arm. In parentheses are the incidences of Grade 3 and 4 adverse events (Gemcitabine plus carboplatin versus carboplatin): AST or ALT elevation (0 versus 1.2%), dyspnea (3.4% versus 2.9%), febrile neutropenia (1.1% versus 0), hemorrhagic event (2.3% versus 1.1%), hypersensitivity reaction (2.3% versus 2.9%), motor neuropathy (1.1% versus 0.6%), and rash/desquamation (0.6% versus 0)

No differences in the incidence of laboratory and non-laboratory events were observed in patients 65 years or older, as compared to patients younger than 65.

DRUG INTERACTIONS:

No specific drug interaction studies have been conducted. Information is available on the pharmacodynamics and pharmacokinetics of Gemcitabine in combination with cisplatin, paclitaxel, or carboplatin

The following adverse reactions have been identified during post-approval use of Gemcitabine. Because these reactions are reported voluntarily from a population of uncertain size, it is not always possible to reliably estimate their frequency or establish a causal relationship to drug exposure. These adverse reactions have occurred after Gemcitabine single-agent use and Gemcitabine in combination with other cytotoxic agents. Decisions to include these events are based on the seriousness of the event, frequency of reporting, or potential causal connection to Gemcitabine.

Cardiovascular — Congestive heart failure and myocardial infarction have been reported very rarely with the use of Gemcitabine. Arrhythmias, predominantly supraventricular in nature, have been reported very rarely.

Vascular Disorders — Clinical signs of peripheral vasculitis and gangrene have been reported very rarely.

Skin — Cellulitis and non-serious injection site reactions in the absence of extravasation have been rarely reported. Severe skin reactions, including desquamation and bullous skin eruptions, have been reported very rarely.

Henatic - Increased liver function tests including elevations in aspartate aminotransferase (AST), alanine aminotransferase (ALT), gamma-glutamyl transferase (GGT), alkaline phosphatase, and bilirubin levels have been reported rarely. Serious hepatotoxicity including liver failure and death has been reported very rarely in patients receiving Gemcitabine alone or in combination 392 with other potentially hepatotoxic

Pulmonary — Parenchymal toxicity, including interstitial pneumonitis, pulmonary fibrosis, pulmonary edema, and adult respiratory distress syndrome (ARDS), has been reported rarely following one or more doses of Gemcitabine administered to patients with various malignancies. Some patients experienced the onset of pulmonary symptoms up to 2 weeks after the last Gemcitabine dose. Respiratory failure and death occurred very rarely in some patients despite discontinuation of therapy.

Renal — Hemolytic Uremic Syndrome (HUS) and/or renal failure have been reported following one or more doses of Gemcitabine. Renal failure leading to death or requiring dialysis, despite discontinuation of therapy, has been rarely reported. The majority of the cases of renal failure leading to death were due to HUS.

Injury, Poisoning, and Procedural Complications — Radiation recall reactions have

WARNINGS:

Infusion Time:

Caution: Prolongation of the infusion time beyond 60 minutes and more frequent than weekly dosing has been shown to increase toxicity.

Hematology: Gemcitabine can suppress bone marrow function as manifested by leukopenia, thrombocytopenia, and anemia, and myelosuppression is usually the doselimiting toxicity. Patients should be monitored for myelosuppression during therapy.

Pulmonary: Pulmonary toxicity has been reported with the use of Gemcitabine. In cases of severe lung toxicity, Gemcitabine therapy should be discontinued immediately and appropriate supportive care measures instituted.

Renal: Hemolytic Uremic Syndrome (HUS) and/or renal failure have been reported following one or more doses of Gemcitabine. Renal failure leading to death or requiring dialysis, despite discontinuation of therapy, has been rarely reported. The majority of the cases of renal failure leading to death were due to HUS.

Hepatic: Serious hepatotoxicity, including liver failure and death, has been reported very rarely in patients receiving Gemcitabine alone or in combination with other potentially hepatotoxic drugs.

Pregnancy: Pregnancy Category D. Gemcitabine can cause fetal harm when administered to a pregnant woman. Gemcitabine is embryotoxic causing fetal malformations (cleft palate, incomplete ossification) at doses of 1.5 mg/kg/day in mice (about 1/200 the recommended human dose on a mg/m² basis). Gemcitabine is fetotoxic causing fetal malformations (fused pulmonary artery, absence of gall bladder) at doses of 0.1 mg/kg/day in rabbits (about 1/600 the recommended human dose on a mg/ m² basis). Embryotoxicity was characterized by decreased fetal viability, reduced live litter sizes, and developmental delays. There are no studies of Gemoitabine in pregnant women. If Gemcitabine is used during pregnancy, or if the patient becomes pregnant while taking Gemcitabine, the patient should be apprised of the potential

Laboratory Tests:

Patients receiving Gemcitabine should be monitored prior to each dose with a complete blood count (CBC), including differential and platelet count. Suspension or modification of therapy should be considered when marrow suppression is detected. Laboratory evaluation of renal and hepatic function should be performed prior to initiation of therapy and periodically thereafter

Radiation Therapy:

A pattern of tissue injury typically associated with radiation toxicity has been reported in association with concurrent and 166 non-concurrent use of Gemcitabine.

Non-concurrent (given >7 days apart) - Analysis of the data does not indicate enhanced toxicity when Gemcitabine is administered more than 7 days before or after radiation, other than radiation recall. Data suggest that Gemcitabine can be started after the acute effects of radiation have resolved or at least one week after radiation.

<u>Concurrent (given together or ≤7 days apart)</u> — Preclinical and clinical studies have shown that Gemcitabine has radiosensitizing activity. Toxicity associated with this multimodality therapy is dependent on many different factors, including dose of Gemcitabine, frequency of Gemcitabine administration, dose of radiation, radiotherapy

planning technique, the target tissue, and target volume. In a single trial, where Gemcitabine at a dose of 1000 mg/m² was administered concurrently for up to 6 consecutive weeks with therapeutic thoracic radiation to patients with non-small cell lung cancer, significant toxicity in the form of severe, and potentially life-threatening mucositis, especially esophagitis and pneumonitis was observed, particularly in patients receiving large volumes of radiotherapy [median treatment volumes 4795 cm³]. Subsequent studies have been reported and suggest that Gemcitabine administered at lower doses with concurrent radiotherapy has predictable and less severe toxicity. However, the ontimum regimen for safe administration of Gemcitabine with the aneutic doses of radiation has not yet been determined in all tumor types.

Carcinogenesis, Mutagenesis, Impairment of Fertility:

Long-term animal studies to evaluate the carcinogenic potential of Gemcitabine have not been conducted. Gemcitabine induced forward mutations in vitro in a mouse lymphoma (L5178Y) assay and was clastogenic in an in vivo mouse micronucleus assay. Gemcitabine was negative when tested using the Ames, in vivo sister chromatid exchange, and in vitro chromosomal aberration assays, and did not cause unscheduled DNA synthesis in vitro. Gemcitabine IP doses of 0.5 mg/kg/day (about 1/700 the human dose on a mg/ m2 basis) in male mice had an effect on fertility with moderate to severe hypospermatogenesis, decreased fertility, and decreased implantations. In female mice, fertility was not affected but maternal toxicities were observed at 1.5 mg/kg/day IV (about 1/200 the human dose on a mg/ m²basis) and fetotoxicity or embryolethality was observed at 0.25 mg/kg/day IV (about 1/1300 the human dose on a mg/ m² basis).

USE IN SPECIFIC POPULATIONS:

Pregnancy: Category D. See WARNINGS

Nursing Mothers:

It is not known whether Gemcitabine or its metabolites are excreted in human milk. Because many drugs are excreted in human milk and because of the potential for serious adverse reactions from Gemcitabine in nursing infants, the mother should be warned and a decision should be made whether to discontinue nursing or to discontinue the drug, taking into account the importance of the drug to the mother and the potential

Gemcitabine clearance is affected by age. There is no evidence, however, that unusual dose adjustments are necessary in patients over 65, and in general, adverse reaction rates in the single-agent safety database of 979 patients were similar in patients above and below 65. Grade 3/4 thrombocytopenia was more common in the elderly. In the randomized clinical trial of Gemcitabine in combination with carboplatin for recurrent ovarian cancer, 125 women treated with Gemcitabine plus carboplatin were <65 years and 50 were ≥65 years. Similar effectiveness was observed between older and younger women. There was significantly higher Grade 3/4 neutropenia in women 65 years of age or older. Overall, there were no substantial differences in toxicity profile of Gemcitabine plus carbonlatin based on age

Gemcitabine clearance is affected by gender. In the single-agent safety database (N=979 patients), however, there is no evidence that unusual dose adjustments are necessary in women. In general, in single-agent studies of Gemcitabine, adverse reaction rates were similar in men and women, but women, especially older women, were more likely not to proceed to a subsequent cycle and to experience Grade 3/4 neutropenia and thrombocytopenia.

Pediatric Patients:

The effectiveness of Gemcitabine in pediatric natients has not been demonstrated Gemcitabine was evaluated in a Phase 1 trial in pediatric patients with refractory leukemia and determined that the maximum tolerated dose was 10 mg/ m²/min for 360 minutes three times weekly followed by a one-week rest period. Gemcitabine was also evaluated in a Phase 2 trial in patients with relapsed acute lymphoblastic leukemia (22 patients) and acute myelogenous leukemia (10 patients) using 10 mg/ m² min for 360 minutes three times weekly followed by a one week rest period. Toxicities observed included bone marrow suppression, febrile neutropenia, elevation of serum transaminases, nausea, and rash/desquamation, which were similar to those reported in adults. No meaningful clinical activity was observed in this Phase 2 trial.

Patients with Renal or Hepatic Impairment:

Gemcitabine should be used with caution in patients with preexisting renal impairment or hepatic insufficiency, as there is insufficient information from clinical studies to allow clear dose recommendation for these patient populations. Administration of Gemcitabine in patients with concurrent liver metastases or a preexisting medical history of hepatitis, alcoholism, or liver cirrhosis may lead to exacerbation of the underlying hepatic insufficiency.

Gemcitabine clearance is affected by age. There is no evidence, however, that unusual dose adjustments are necessary in patients over 65, and in general, adverse reaction rates in the single-agent safety database of 979 patients were similar in patients above and below 65. Grade 3/4 thrombocytopenia was more common in the elderly. In the randomized clinical trial of Gemcitabine in combination with carboplatin for recurrent ovarian cancer,25 women treated with Gemcitabine plus carboplatin were <65 years and 50 were ≥65 years. Similar effectiveness was observed between older and younger women. There was significantly higher Grade 3/4 neutropenia in women 65 years of age or older. Overall, there were no other substantial differences in toxicity profile of Gemcitabine plus carboplatin based on age.

DOSAGE AND ADMINISTRATION:

Gemcitabine (Gemita) is used only for intravenous injection. Gemcitabine may be administered on an outpatient basis.

Gemcitabine (Gemita) should be administered intravenously at a dose of 1000 mg/ m²over 30 minutes on Days 1 and 8 of each 21-day cycle. Carboplatin AUC 4 should be administered intravenously on Day 1 after Gemcitabine (Gemita) administration. Patients should be monitored prior to each dose with a complete blood count, including differential counts. Patients should have an absolute granulocyte count ≥1500 x 106/L and a platelet count ≥100, 000 x 10⁶/L prior to each cycle.

Dose Modifications:

Gemcitabine (Gemita) dosage adjustments for hematological toxicity within a cycle of treatment is based on the granulocyte and platelet counts taken on Day 8 of therapy. f marrow suppression is detected, Gemcitabine dosage should be modified according to guidelines in Table 12

Table 12: Day 8 Dosage Reduction Guidelines for Gemcitabine in Combination

Absolute granulocyte count		Platelet count	% of full dose
(x 10°/L)		(x 10°/L)	
≥1500	and	≥100,000	100
1000-1499	and/or	75,000-99,999	50
<1000	and/or	<75,000	Hold

In general, for severe (Grade 3 or 4) non-hematological toxicity, except nausea/vomiting, therapy with Gemcitabine (Gemita) should be held or decreased by 50% depending on the judgment of the treating physician. For carboplatin dosage adjustment, see manufacturer's prescribing information.

Dose adjustment for Gemcitabine (Gemita) in combination with carboplatin for subsequent cycles is based upon observed toxicity. The dose of Gemcitabine in subsequent cycles should be reduced to 800 mg/m²n Days 1 and 8 in case of any of the following hematologic toxicities:

• Absolute granulocyte count <500 x 10°/L for more than 5 days

• Absolute granulocyte count <100 x 10°/L for more than 3 days

- · Febrile neutropenia
- Platelets <25.000 x 106
- Cycle delay of more than one week due to toxicity

If any of the above toxicities recur after the initial dose reduction, for the subsequent cycle, Gemcitabine (Gemita)) should be given on Day 1 only at 800 mg/m²

Single Agent Use:

Adults: The recommended dose of Gemcitabine (Gemita) is 1250mg/m², given by 30 minute intravenous infusion. This should be given on Days I, 8 and 15 of each 28-day cycle. This four week cycle is then repeated. Dosage reduction with each cycle or within a cycle may be applied based upon the grade of toxicity experienced by the patient.

Combination Use (in combination with cisplatin 70 mg/m²):

Adults: The recommended dose for Gemcitabine (Gemita) is 1000 mg/m², given by 30 minute infusion. The dose should be given on Days I, 8, and 15 of each 28-day cycle. Cisplatin is given at a dose of 70 mg/m² on Day 1 following Gemcitabine (Gemita) or Day 2 of each 28-day cycle. This four week cycle is then repeated. Dosage reduction with each cycle or within a cycle may be applied based upon the grade of toxicity experienced by the patient.

Breast Cancer:

Gemcitabine (Gemita) should be administered intravenously at a dose of 1250 mg/ m² over 30 minutes on Days 1 and 8 of each 21-day cycle. Paclitaxel should be administered at 175 mg/ m² on Day 1 as a 3-hour intravenous infusion before Gemcitabine administration. Patients should be monitored prior to each dose with a complete blood count, including differential counts. Patients should have an absolute granulocyte count ≥1500 x 10⁶L and a platelet count ≥100,000 x 10⁶/L prior to each

Dose Modifications: Gemcitabine (Gemita) dosage adjustments for hematological toxicity is based on the granulocyte and platelet counts taken on Day 8 of therapy. If marrow suppression is detected, Gemcitabine (Gemita) dosage should be modified according to the guidelines in Table 13.

Table 13: Day 8 Dosage Reduction Guidelines for Gemcitabine in Combination

Absolute granulocyte count		Platelet count	% of full dose	
(x 10°/L)		(x 10°/L)		
≥1200	and	>75,000	100	
1000–1199	or	50,000-75,000	75	
700–999	and	≥50,000	50	
<700	or	<50,000	Hold	

In general, for severe (Grade 3 or 4) non-hematological toxicity, except alonecia and nausea/vomiting, therapy with Gemcitabine should be held or decreased by 50% depending on the judgment of the treating physician. For paclitaxel dosage adjustment, see manufacturer's prescribing information

Non-Small Cell Lung Cancer:

Two schedules have been investigated and the optimum schedule has not been determined with the 4-week schedule, Gemcitabine (Gemita) should be administered intravenously at 1000 mg/ m² over 30 minutes on Days 1, 8, and 15 of each 28-day cycle. Cisplatin should be administered intravenously at 100 mg/ m² on Day 1 after the infusion of Gemcitabine (Gemita). With the 3-week schedule, Gemcitabine should be administered intravenously at 1250 mg/ m² over 30 minutes on Days 1 and 8 of each 21-day cycle. Cisplatin at a dose of 100 mg/ m² should be administered intravenously after the infusion of Gemcitabine on Day 1. See prescribing information for cisplatin administration and hydration guidelines.

Dose Modifications:

Dosage adjustments for hematologic toxicity may be required for Gemcitabine (Gemita) and for cisplatin. Gemcitabine dosage adjustment for hematological toxicity is based on the granulocyte and platelet counts taken on the day of therapy. Patients receiving Gemcitabine should be monitored prior to each dose with a complete blood count (CBC), including differential and platelet counts. If marrow suppression is detected, therapy should be modified or suspended according to the guidelines in Table 13. For cisplatin dosage adjustment, see manufacturer's prescribing information.

In general, for severe (Grade 3 or 4) non-hematological toxicity, except alopecia and nausea/vomiting, therapy with Gemcitabine plus cisplatin should be held or decreased by 50% depending on the judgment of the treating physician. During combination therapy with cisplatin, serum creatinine, serum potassium, serum calcium, and serum magnesium should be carefully monitored (Grade 3/4 serum creatinine toxicity for Gemcitabine plus cisplatin was 5% versus 2% for cisplatin alone).

Pancreatic Cancer:

Gemcitabine (Gemita) should be administered by intravenous infusion at a dose of 1000 mg/m² over 30 minutes once weekly for up to 7 weeks (or until toxicity necessitates reducing or holding a dose), followed by a week of rest from treatment. Subsequent cycles should consist of infusions once weekly for 3 consecutive weeks out of every

Dose Modifications:

Dosage adjustment is based upon the degree of hematologic toxicity experienced by the patient. Clearance in women and the elderly is reduced and women were somewhat less able to progress to subsequent cycles.

Patients receiving Gemcitabine (Gemita) should be monitored prior to each dose with a complete blood count (CBC), including differential and platelet count. If marrow suppression is detected, therapy should be modified or suspended according to the guidelines in Table 14

Table 14: Dosage Reduction Guidelines

Absolute granulocyte count (x 10°/L)		Platelet count (x 10 ⁶ /L)	% of full dose
≥1000	and	≥100,000	100
500-999	or	50,000-99,999	75
<500	or	<50,000	Hold

Laboratory evaluation of renal and hepatic function, including transaminases and serum creatinine, should be performed prior to initiation of therapy and periodically thereafter. Gemcitabine should be administered with caution in patients with evidence of significant renal or hepatic impairment as there is insufficient information from clinical studies to dation for these natient populations

Patients treated with Gemcitabine who complete an entire cycle of therapy may have the dose for subsequent cycles increased by 25%, provided that the absolute granulocyte count (AGC) and platelet nadirs exceed 1500 x 10°L and 100.000 x 10°/L. respectively, and if non-hematologic toxicity has not been greater than WHO Grade 1. If patients tolerate the subsequent course of Gemcitabine at the increased dose, the dose for the next cycle can be further increased by 20%, provided again that the AGC and platelet nadirs exceed 1500 x 10% and 100,000 x 10% , respectively, and that nonhematologic toxicity has not been greater than WHO Grade 1.

Biliary Tract Cancer

Single-agent use:

Adults: The recommended dose nf gemcitabine is 1000 mg/m², given by 30-minute intravenous infusion. This should be repeated once weekly for three u.ceks, followed by a one week rest period. This four week cycle is then repeated. Dosage reduction with each cycle or within a cycle may be applied based upon the amount of toxicity

experienced by the patient

Combination use:

Adults: Gemcitabine in combination with cisplatin is recommended using cisplatin 70 mg/m² on Day I as an intravenous infusion, followed by gemcitabine 1250 mg/m² administered on Day I and II of each 21 day cycle, given as a 30-minute intravenous infusion. This three week cycle is then repealed. Dosage reduction with each cycle or within a cycle may be applied based upon the amount of toxicity experienced by the

Preparation and Administration Precautions:

Caution should be exercised in handling and preparing Gemcitabine (Gemita) solutions. The use of gloves is recommended. If Gemcitabine (Gemita) solution contacts the skin or mucosa, immediately wash the skin thoroughly with soap and water or rinse the mucosa with copious amounts of water. Although acute dermal irritation has not been observed in animal studies, 2 of 3 rabbits exhibited drug-related systemic toxicities (death, hypoactivity, nasal discharge, shallow breathing) due to dermal absorption. Procedures for proper handling and disposal of anti-cancer drugs should be considered Several guidelines on this subject have been published

Prenaration for Intravenous Infusion Administration:

The recommended diluent for reconstitution of Gemcitabine (Gemita) is 0.9% Sodium Chloride Injection without preservatives. Due to solubility considerations the maximum concentration for Gemcitabine (Gemita) upon reconstitution is 40 mg/ mL. Reconstitution at concentrations greater than 40 mg/mL may result in incomplete dissolution, and should be avoided. To reconstitute, add 5 mL of 0.9% Sodium Chloride Injection to the 200 mg vial or 25 mL of 0.9% Sodium Chloride Injection to the 1 g vial. Shake to dissolve. These dilutions each yield a Gemcitabine (Gemita) concentration of 38 mg/mL, which includes accounting for the displacement volume of the lyophilized powder (0.26 mL for 200 mg vial or 1.3 mL for 1 g vial or 1.82 mL for 1.4 g vial). The total volume upon reconstitution will be 5.26 mL or 26.3 mL or 36.82 mL, respectively. Complete withdrawal of vial contents will provide 200 mg or 1 g or 1.4 g of gemcitabine respectively. The appropriate amount of drug may be administered as prepared or further diluted with 0.9% Sodium Chloride Injection to concentrations as low as 0.1 mg/mL. Reconstituted Gemcitabine (Gemita) is a clear, colorless to light straw-colored solution. After reconstitution with 0.9% Sodium Chloride Injection. the pH of the resulting solution lies in the range of 2.7 to 3.3. The solution should be inspected visually for particulate matter and discoloration prior to administration, whenever solution or containers permit. If particulate matter or discoloration is found, do not administer. When prepared as directed, Gemcitabine (Gemita) solutions are stable for 24 hours at controlled room temperature 20° to 25°C (68° to 77°F). Discard unused portion. Solutions of reconstituted Gemcitabine (Gemita) should not be refrigerated, as crystallization may occur. The compatibility of Gemcitabine (Gemita) with other drugs has not been studied. No incompatibilities have been observed with infusion bottles or polyvinyl chloride bags and administration sets.

OVERDOSAGE:

HANDLING AND DISPOSAL:

There is no known antidote for overdoses of Gemcitabine (Gemita). Myelosuppression, paresthesias, and severe rash were the principal toxicities seen when a single dose as high as 5700 mg/m²was administered by IV infusion over 30 minutes every 2 weeks to several patients in a Phase 1 study. In the event of suspected overdose, the patient should be monitored with appropriate blood counts and should receive supportive therapy, as necessary.

Caution should be exercised in handling and preparing gemcitabine solutions. The use of gloves is recommended. If gemcitabine solution contacts the skin or mucosa immediately wash the skin thoroughly with soap and water or rinse the mucosa with copious amounts of water. Use of 0.5M sulphuric acid and 0.1M potassium permanganate solution/two hours is recommended as neutralizing agent in cases of spills or leak of this solution.

STORAGE:

AVAILABILITY: Gemcitabine for Injection 200 mg is available as Sterile lyophilized powder for Injection in a 10 mL vial containing 200 mg of Gemcitabine.

Store at temperatures not exceeding 25°C. Do not refrigerate.

Gemcitabine for Injection 1g is available as Sterile lyophilized powder for Injection in a 50 mL vial containing 1 g of Gemcitabine.

Gemcitabine for Injection 1.4g is available as Sterile lyophilized powder for Injection in

50 mL vial containing 1.4 g of Gemcitabine. CAUTION:

Foods, Drugs, Devices and Cosmetics Act prohibits dispensing without prescription.

Manufactured by: Fresenius Kabi Oncology Limited Village- Kishanpura, P.O. Guru Majra Tehsil-Nalagarh Distt. Solan (H.P)- 174101

Imported by: Fresenius Kabi Philippines, Inc. 16th Floor, Unit D, Equitable Bank Tower, 8751 Paseo De Roxas, Makati City

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